

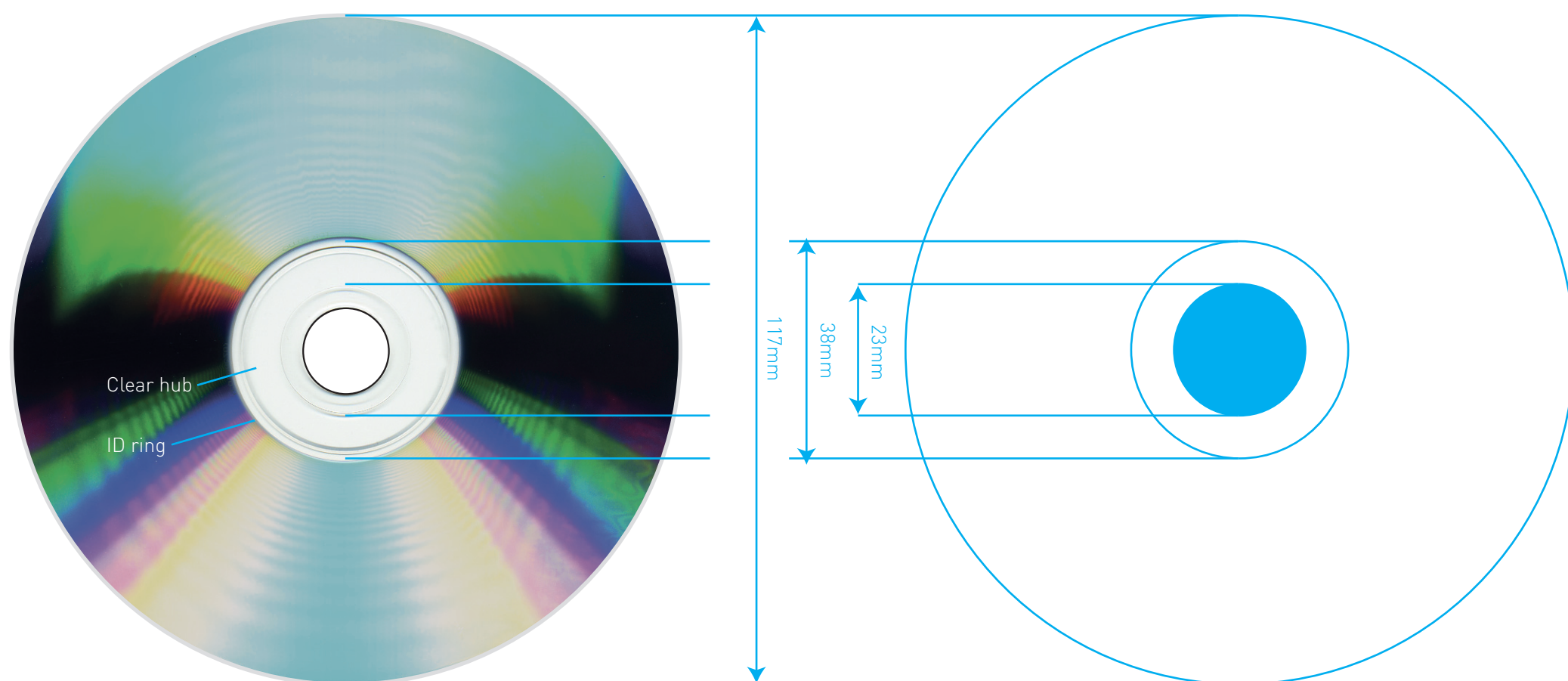
# 120mm CD-R / DVD-R

print type | **litho / Screen / Inkjet print**

use with | **120mm CD-R / DVD-R**

print size | **117mm x 23mm**

Data size | **CD-R 700Mb / DVD-R 4.7Gb**



## Printing Methods

CD-Rs and DVD-Rs can be printed with either of the following methods:-

- Litho print: CMYK plus one additional spot colour (screen printed).
- Screen print: spot colours or CMYK up to 6 colours.
- Inkjet print: CMYK only.

## Choosing a white base

- 23mm inner /117mm outer. This will cover the entire printable surface of the disc.
- 38mm inner /117mm outer. This will cover the metalised area of the disc.
- If printing without a white base, please take into consideration the difference in appearance of the ID ring and hub when designing artwork.

- We recommend always using a white base when printing to DVD-R media due to the reflective quality of DVD surface.

## notes

- Artwork can be accepted in **.EPS**, **.JPG** (use maximum quality compression), **.TIF**, **.PDF** (print-ready), **.QXD** (QuarkXpress), **.INDD** (InDesign), **.PSD** (Photoshop), **.AI** (Illustrator) formats.
- All linked images must be embedded or included.
- All must fonts are included, embedded or outlined.
- Where possible, leave vector artwork and fonts un rasterized as this often produces a 'cleaner' print.
- All Pantone® colours should be clearly indicated.

- Pixel-based files should be supplied at a minimum of 300dpi and saved as CMYK image mode. Any files supplied in a lower resolution or different colour format (ie RGB) may not print correctly.
- Do not flatten or merge the template with your artwork as we will not be able remove them.
- Finished artwork files under 5MB can be emailed to your Sales Manager or directly to our Artwork Team.
- If your files are over 5Mb in size, please email for instructions on how to upload the files to our FTP site.

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